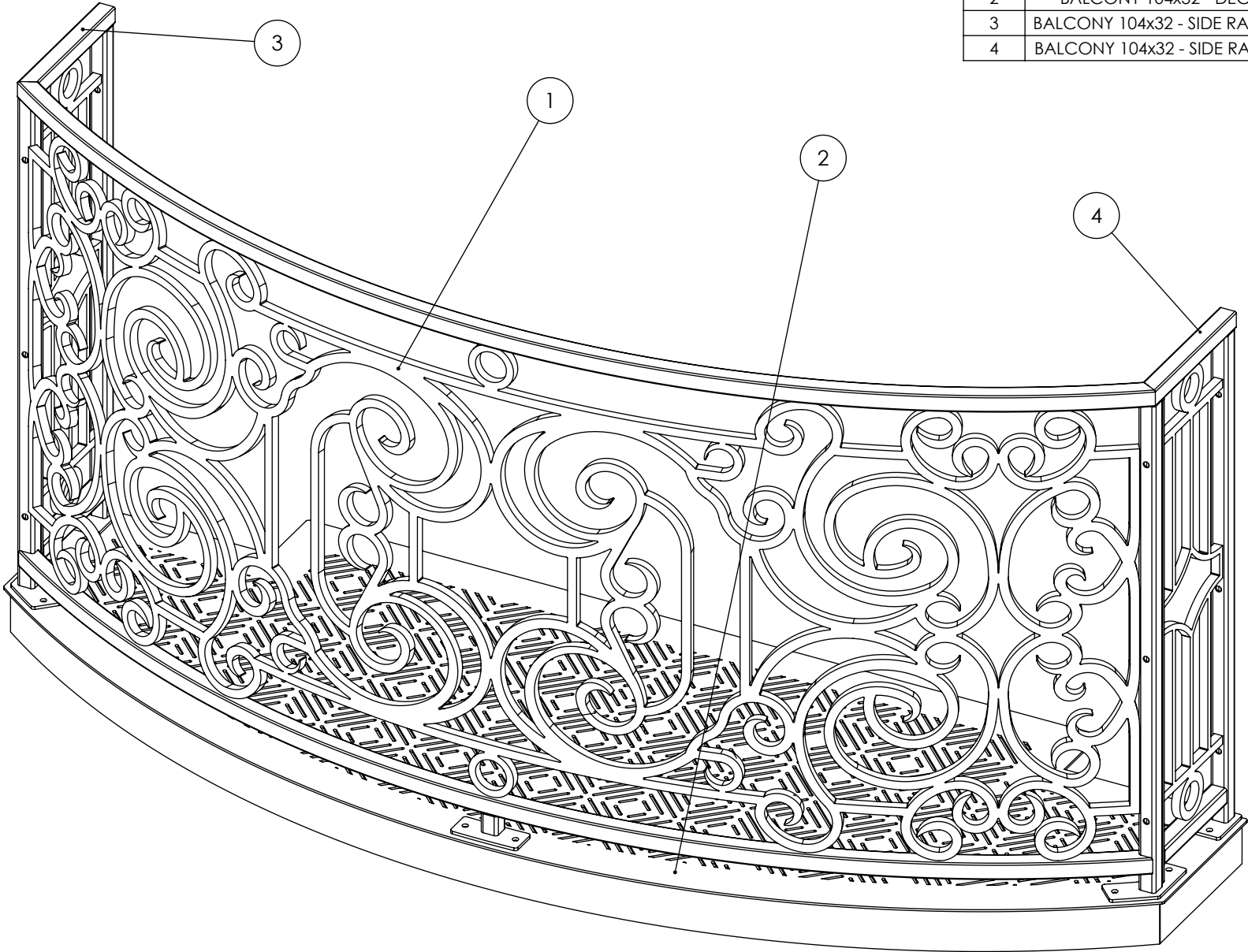
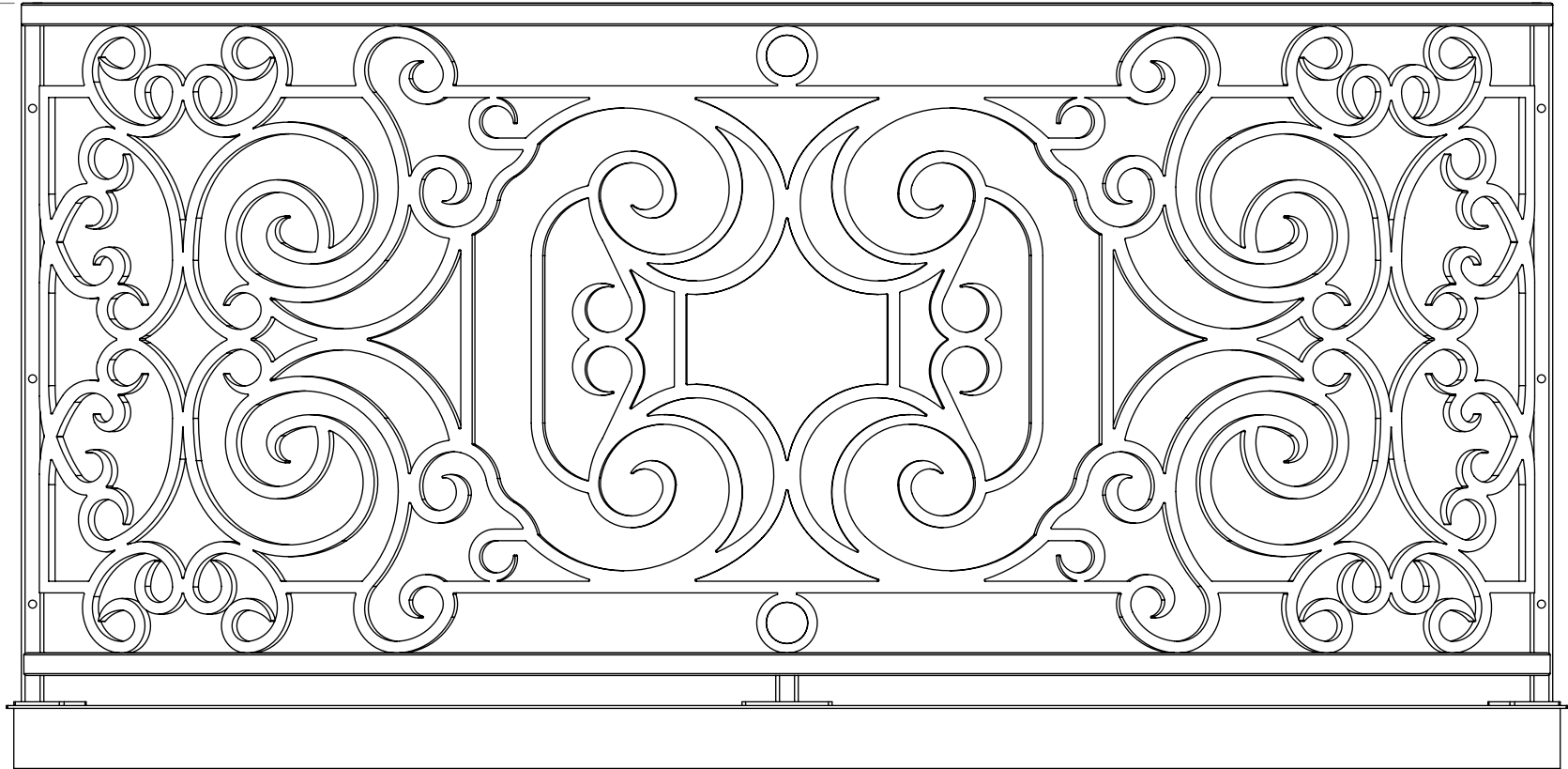


ITEM #	PART NUMBER	QTY.	WEIGHT
1	BALCONY 104x32 - FRONT RAIL	1	308.86
2	BALCONY 104x32 - DECK	1	176.99
3	BALCONY 104x32 - SIDE RAIL RH	1	33.84
4	BALCONY 104x32 - SIDE RAIL LH	1	33.84



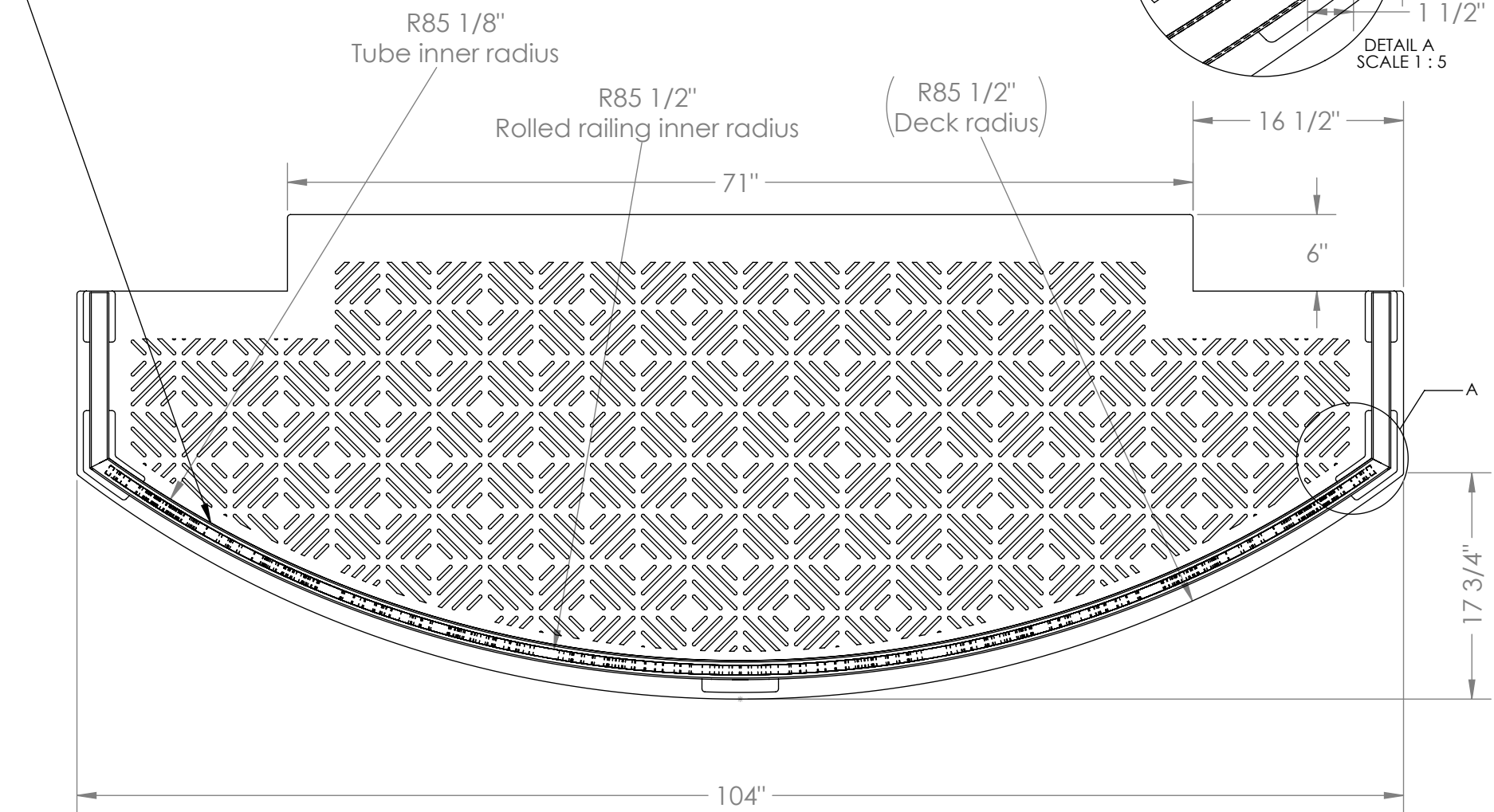
DESC FILE#	BALCONY 104x32		
	104x32 BALCONY ASSEMBLY		
		WEIGHT: 553.53	

46 3/4"

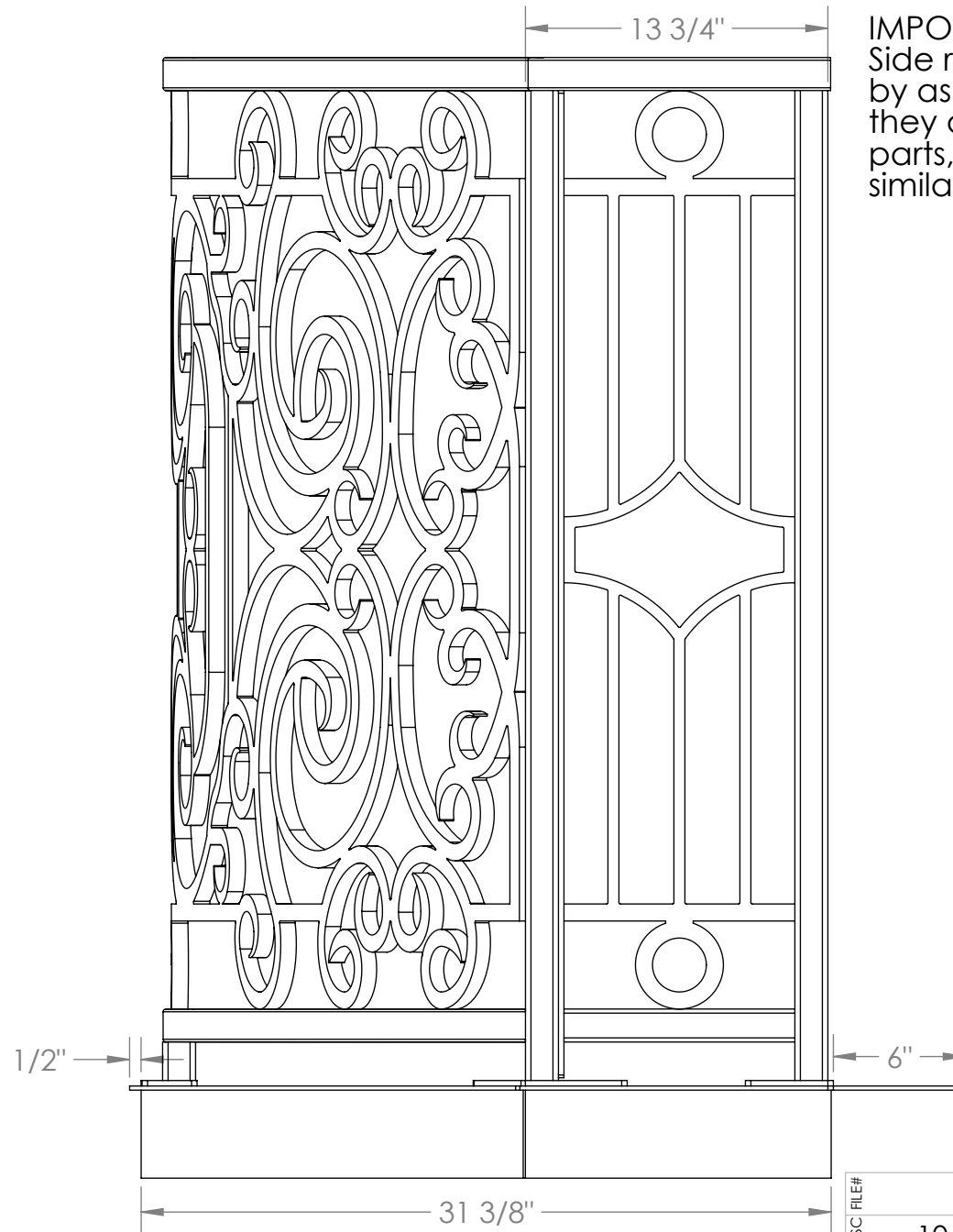


DESC FILE#	BALCONY 104x32		
	104x32 BALCONY ASSEMBLY		
	WEIGHT: 553.53	SHEET 2 OF 8	

cut top and bottom rolled rails at 108" long, then cut them to fit after rolling.  
bottom rolled rail is coped to fit around upright tube.

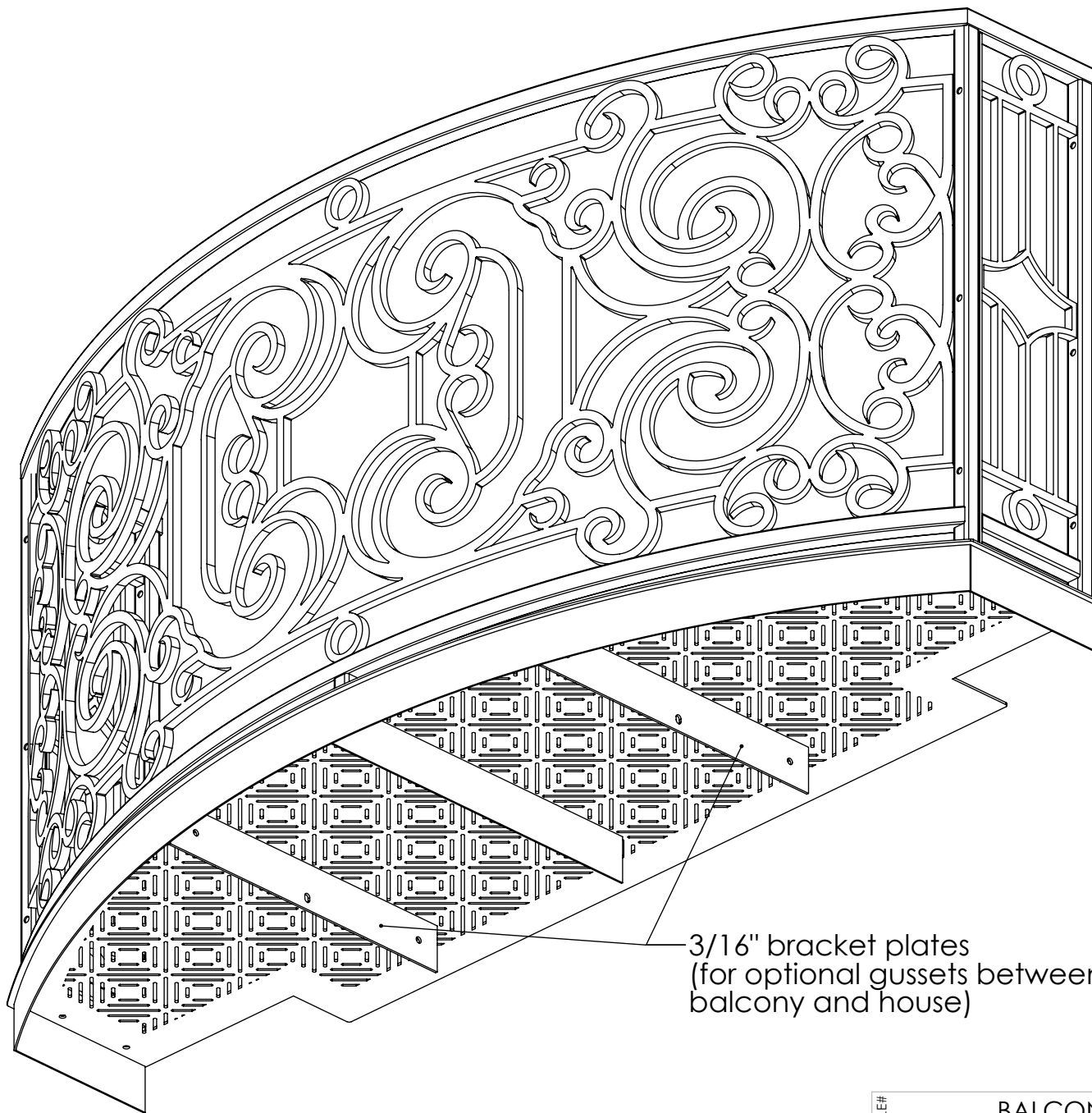


DESC FILE#	BALCONY 104x32	
	104x32 BALCONY ASSEMBLY	
	WEIGHT: 553.53	SHEET 3 OF 8



**IMPORTANT:**  
Side rail weldments can differ by as little as 1/4" width, but they do contain different parts, even if they look very similar.

DESC FILE#	BALCONY 104x32		
	104x32 BALCONY ASSEMBLY		
	WEIGHT: 553.53		



E

D

C

B

A

3/16" bracket plates  
(for optional gussets between  
balcony and house)

DESC FILE#

BALCONY 104x32  
104x32 BALCONY ASSEMBLY



WEIGHT: 553.53

SHEET 5 OF 8

5

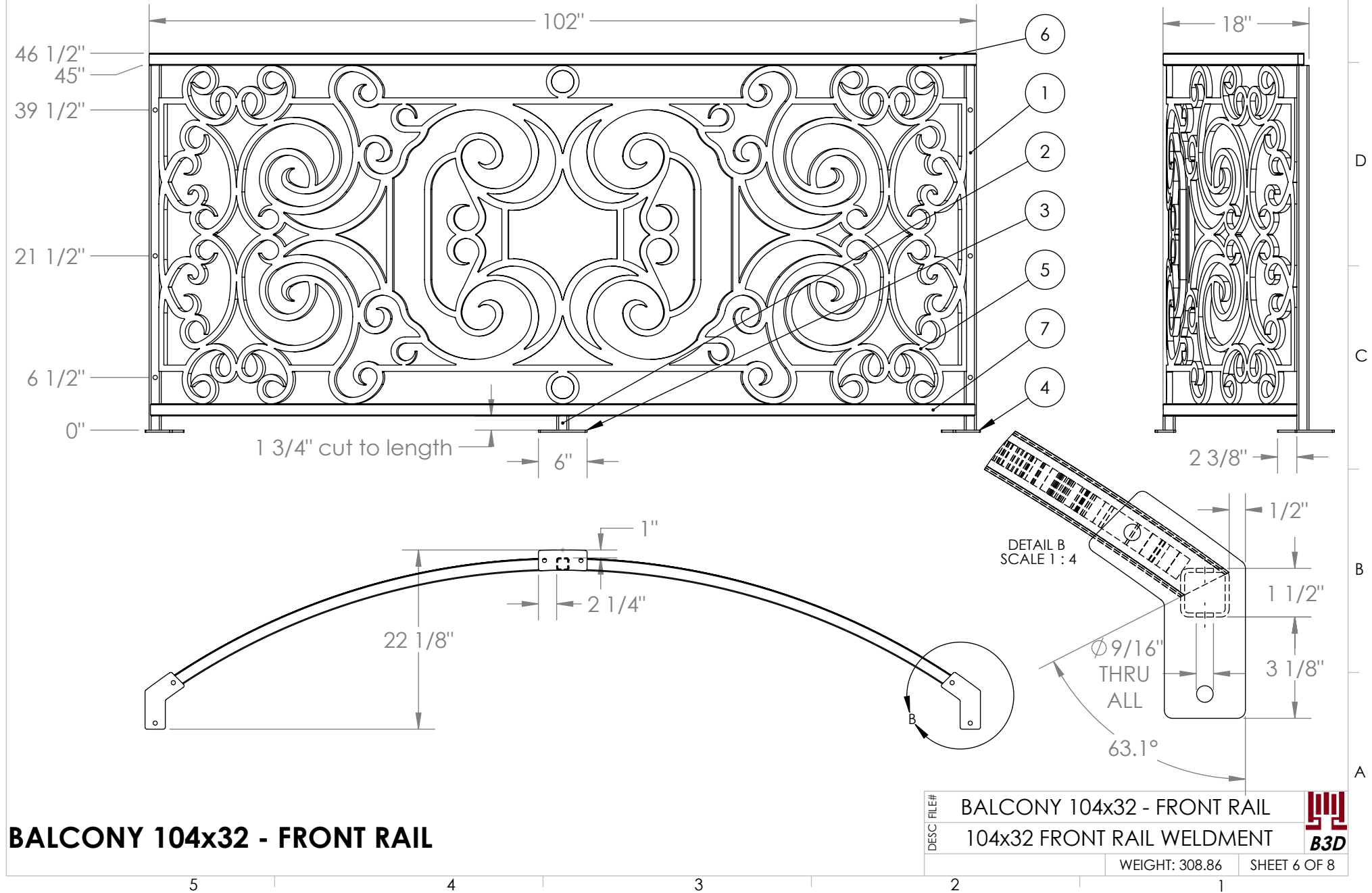
4

3

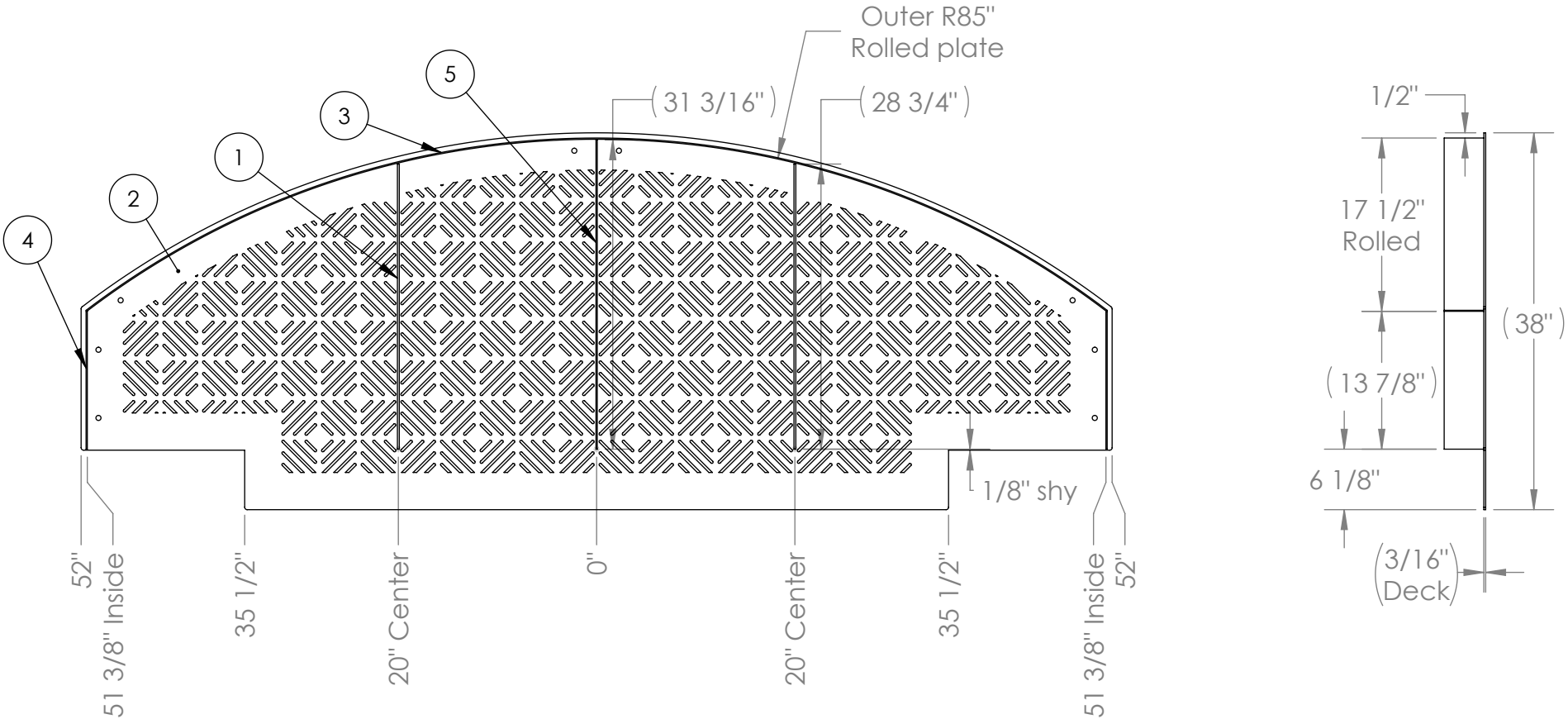
2

1

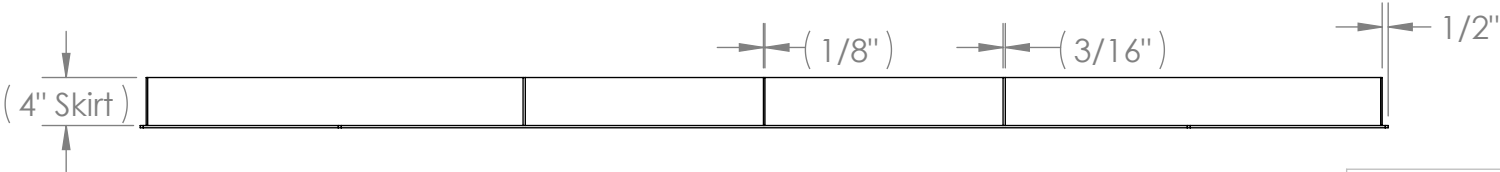
ITEM #	PART NUMBER	QTY	MATERIAL	WEIGHT	LENGTH	PLZ	PPL	SAW	TLZ	MACH
1	Balcony Railing Uprights	2	1.5 X 1.5 X .125	8.16	45"				X	
2	Balcony Railing Upright 2	1	1.5 X 1.5 X .125	0.32	1.75"			X		
3	Balcony Bolt Plate	1	.25	1.02	?	X				
4	Balcony Bolt Plate 2	2	.25	1.30	?	X				
5	Railing (WRAPPED)	1	.75	267.53					X	X
6	Top Rail	1	1.5 X 1.5 X .063	10.56	108"UNROLLED			X		X
7	Bottom Rail	1	1.5 X 1.5 X .063	267.53	108"UNROLLED			X		X




ITEM #	PART NUMBER	QTY	MATERIAL	WEIGHT	LENGTH	PLZ	PPL	SAW	TLZ	MACH
1	Bolt brace	1	.1875	267.53		X				
2	Deck Base	1	.1875	267.53		X				
3	Skirt1	1	.125	15.58		X				X
4	Skirt2	1	.125	267.53		X				
5	Skirt3	1	.125	267.53		X				



For aesthetics: Try to stitch weld, or a technique that doesn't show through the tread.



BALCONY 104x32 - DECK

DESC. FILE#	BALCONY 104x32 - DECK		
	104x32 DECK WELDMENT		
	WEIGHT: 176.99	SHEET 7 OF 8	



ITEM #	PART NUMBER	QTY.	MATERIAL	WEIGHT	LENGTH	PLZ	PPL	SAW	TLZ	MACH
1	Balcony Railing Uprights	1	1.5 X 1.5 X .125	8.16	45"				X	
2	Side Bottom Rail	1	1.5 X 1.5 X .063	1.01	10.5"			X		
3	Side Rail Upright Flat	1	.25	4.30	?	X				
4	Side Top Rail	1	1.5 X 1.5 X .063	1.32	13.76"			X		
5	Side Rail Decor Insert	1	.75	18.31	?	X				
6	Side Bolt Plate	1	.25	0.69	?	X				
7	Balcony Rail Cap	1	.125	27.31		X				

